

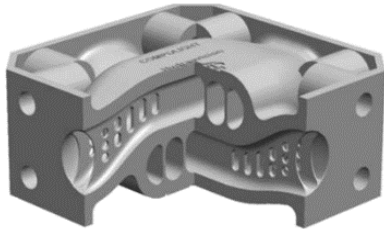


## Challenges in Additive Manufacturing

# Why 3D printing?

- Only functional material required.
- High level of part/system optimization can be achieved.

Thermal and flow opt.

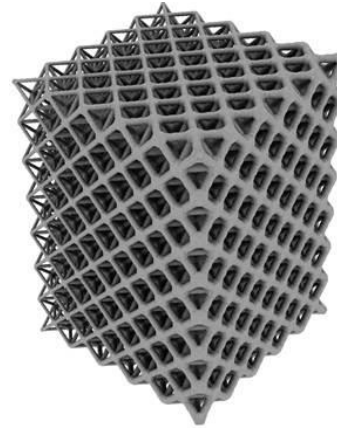


Volume: 302.040 cm<sup>3</sup>

Volume reduction

Volume: 27.957 cm<sup>3</sup>

-90%



Lattice structures

Simulation driven design



# AM proposition to High Tech

## Light weight

- Mass reduction
- Design optimization



## Free form

- Design for optimal function and performance (especially flow and thermal design)



## Reliability through high integration level

- Fewer BOM parts
- Fewer connections
- Avoiding difficult manual integration

## Fast Design by lower NRE cost

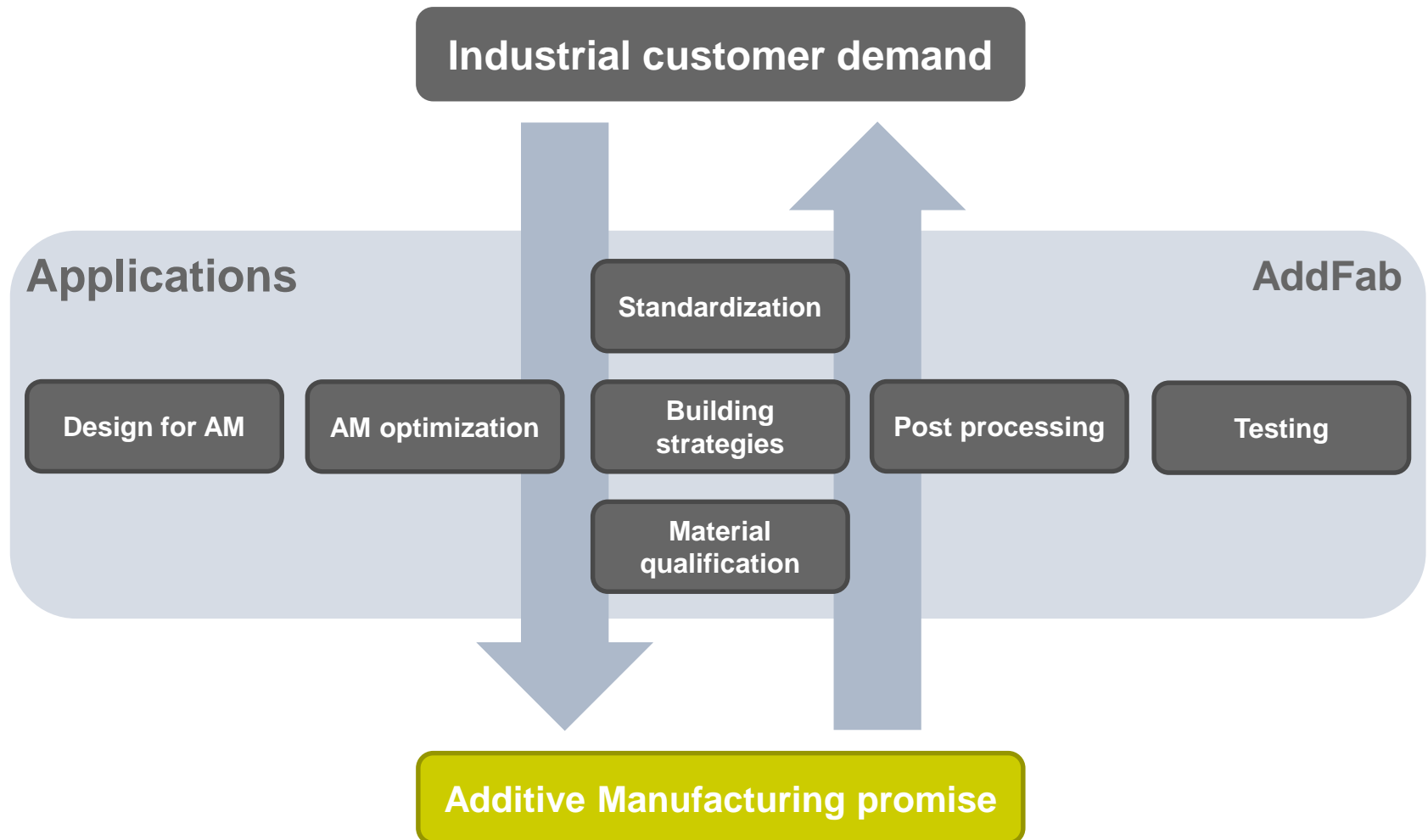
- First product fast concept design confirmation
- Complexity at no additional cost
- Small series at no additional cost

## Lean logistics

- Fewer parts
- Less spare parts stock
- Life cycle management
- Less transportation cost

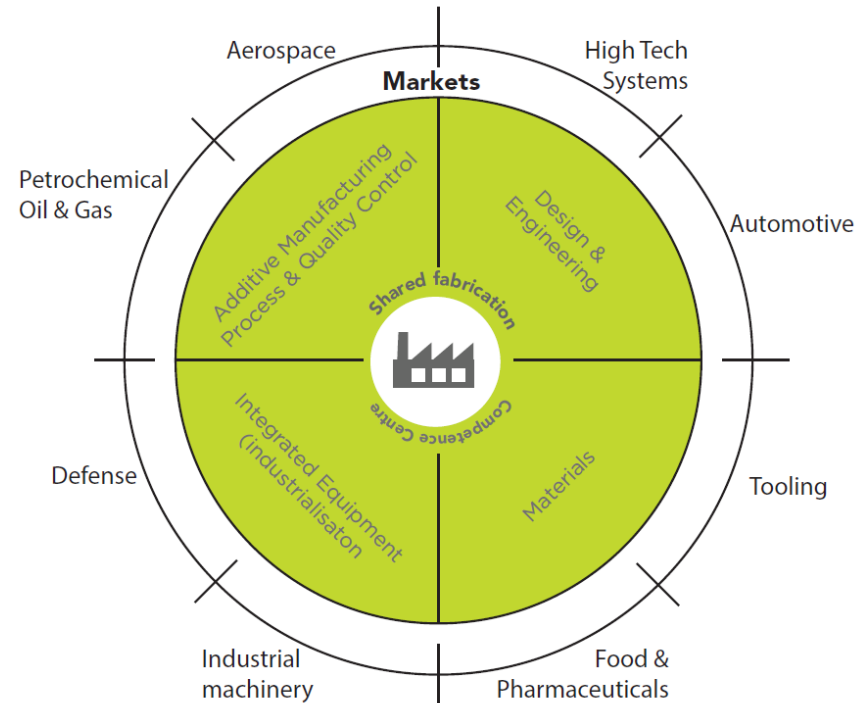


# Market demand grows but many aspects of additive manufacturing need further refining for industrial use

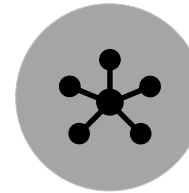
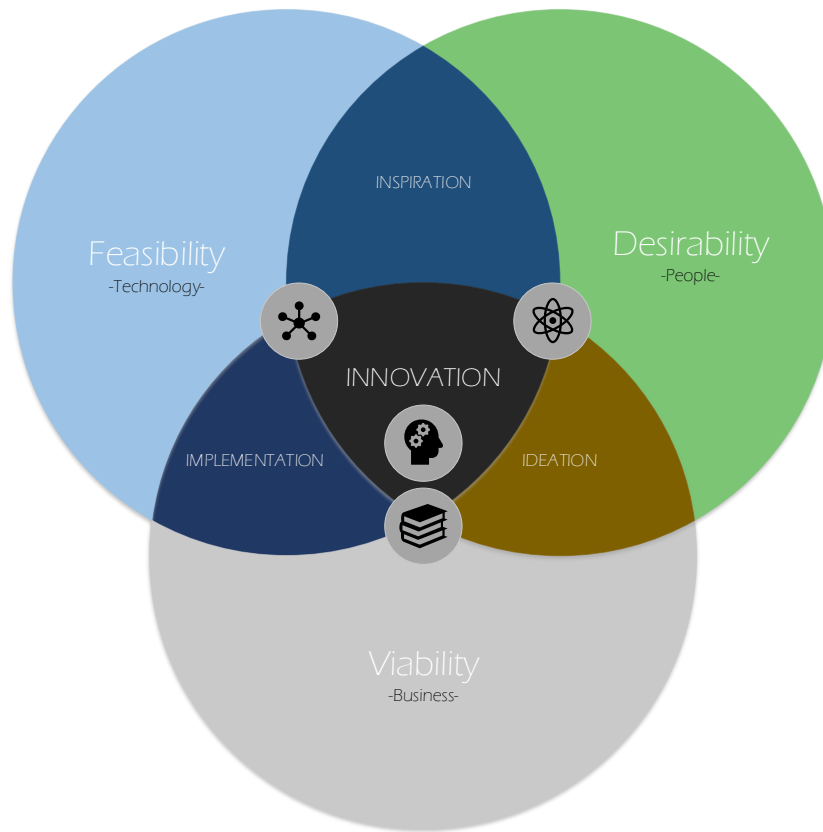


# Proposition

- ADDFAB offers **engineering** and **3D metal printing services** and **supports** its customers in the technical and commercial trade-off between the **unique 3D printing feasibilities** and the established machining technologies.
- Together we research **state of the art additive manufacturing** solutions and create **Customer value** through new applications independent from OEM machine suppliers.
- Together we develop, prepare and implement additive **manufacturing solutions and applications** into industrialized production environments
- Together we attract, develop and retain **talent** through knowledge institutes and events. With social responsibility.

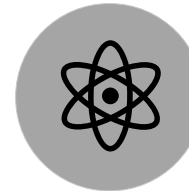


# Proposition



## World Class Infrastructure

Integrated AM Solutions  
Latest AM Software  
State of art Metal Printers



## Shared Research

Applications  
Materials  
Parameters



## Educate Partners

Workshops  
Demonstrators  
Masterclasses



## International Expertise Network

Brainport Industries  
AM-platform  
Research Institutes  
Schools, Universities

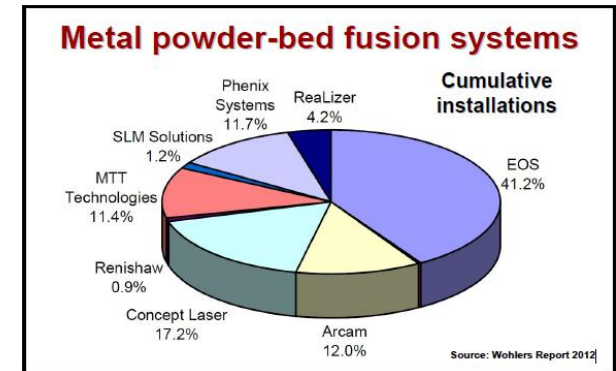


Plastics  
Ceramics  
**Metals**  
Composites/hybrid materials

## Additive Manufacturing



Material extrusion  
Material/binder jetting  
Sheet lamination  
Vat photopolymerization (stereolithography, DLP)  
**Powder bed fusion (SLS, SLM, DMLS, EBM,..)**  
Directed energy deposition



# AddFab is founded by 3 partners from the Dutch high tech supply chain



1. KMWE



2. NTS Group



3. Machinefabriek De Valk



**Network partner  
of AddFab**



# *Changing the Landscape of Design and Invention*

Elimination of Constraints

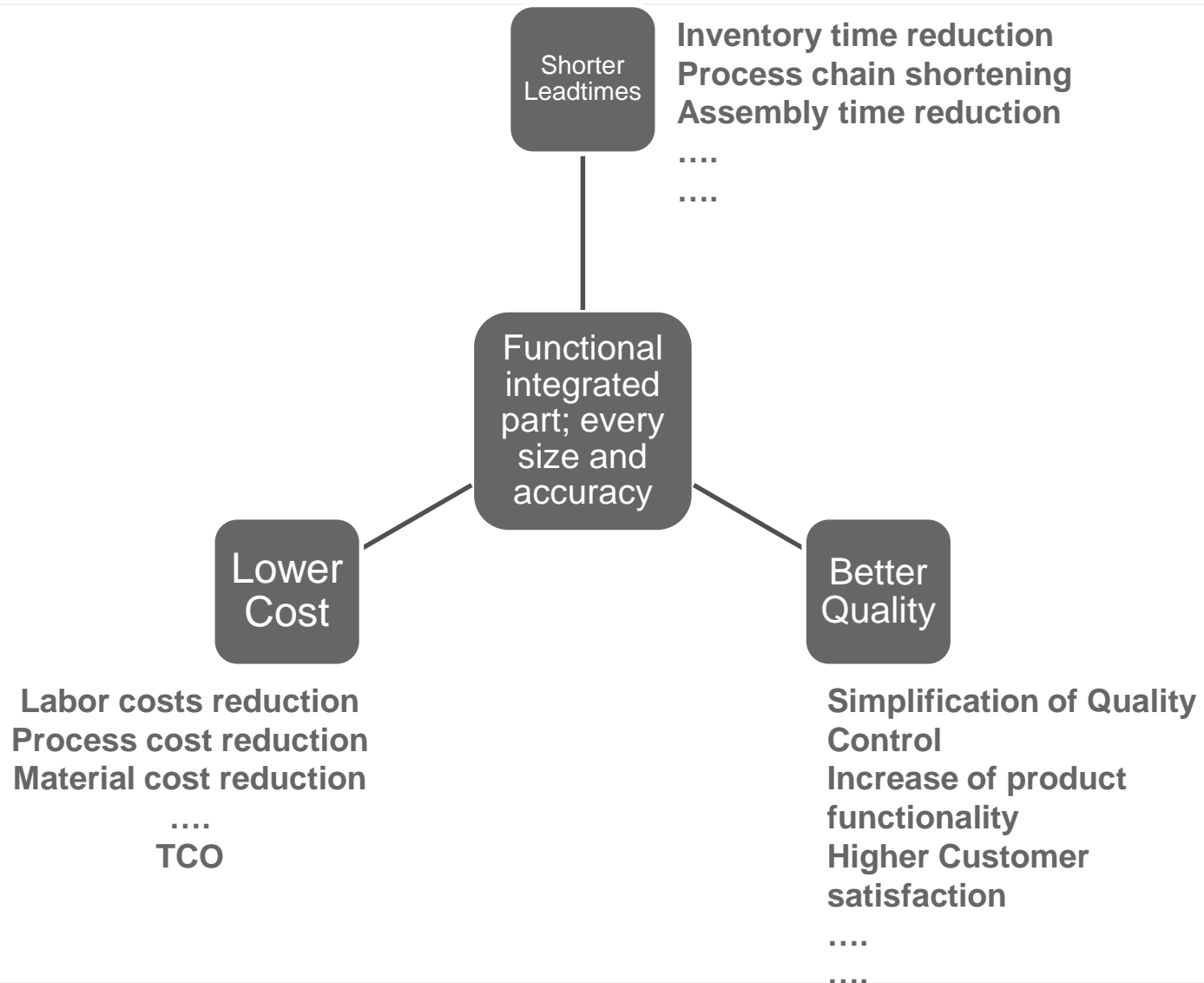
rather than

*DFM Design for Manufacturing*

Invert the process to  
*MFD Manufacture for Design*



# What does the Metal AM Customer want?

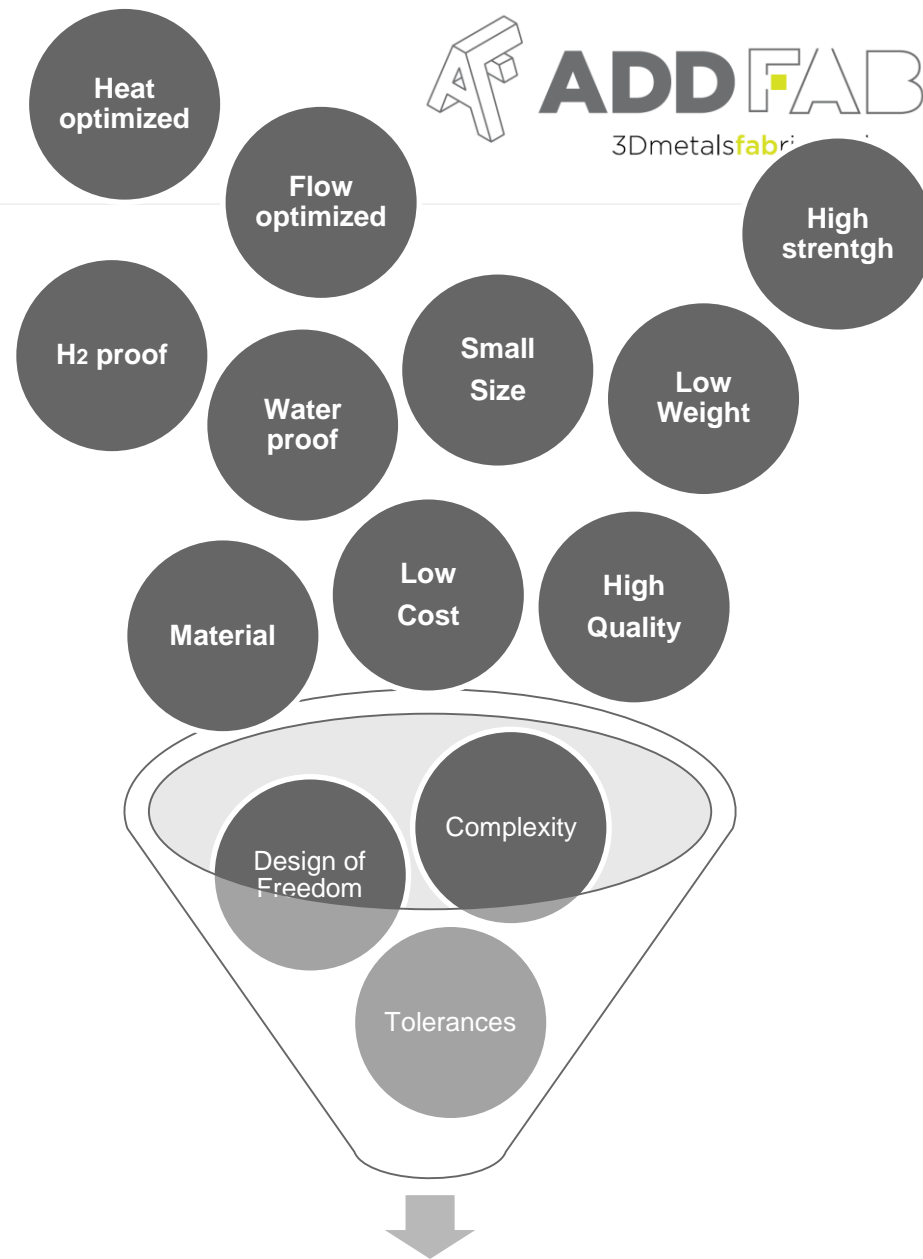


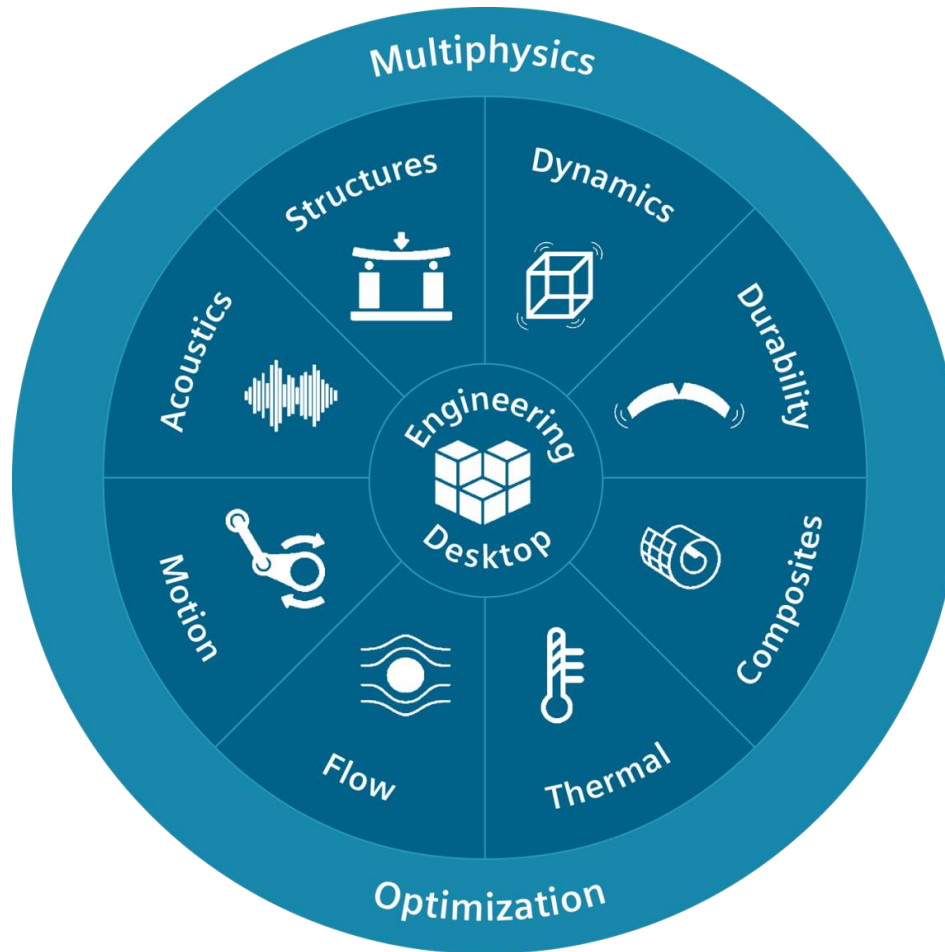
# The Questions

Which function needs the product to have?

What do we find important?

What may the cost be?

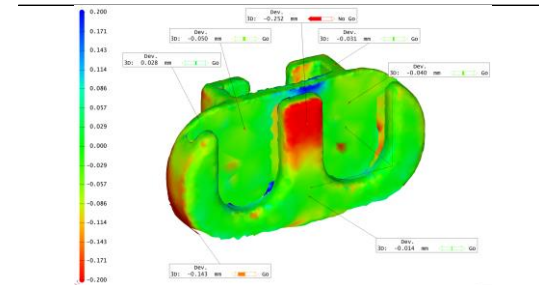
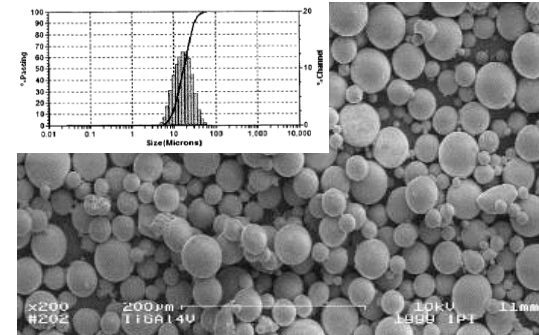
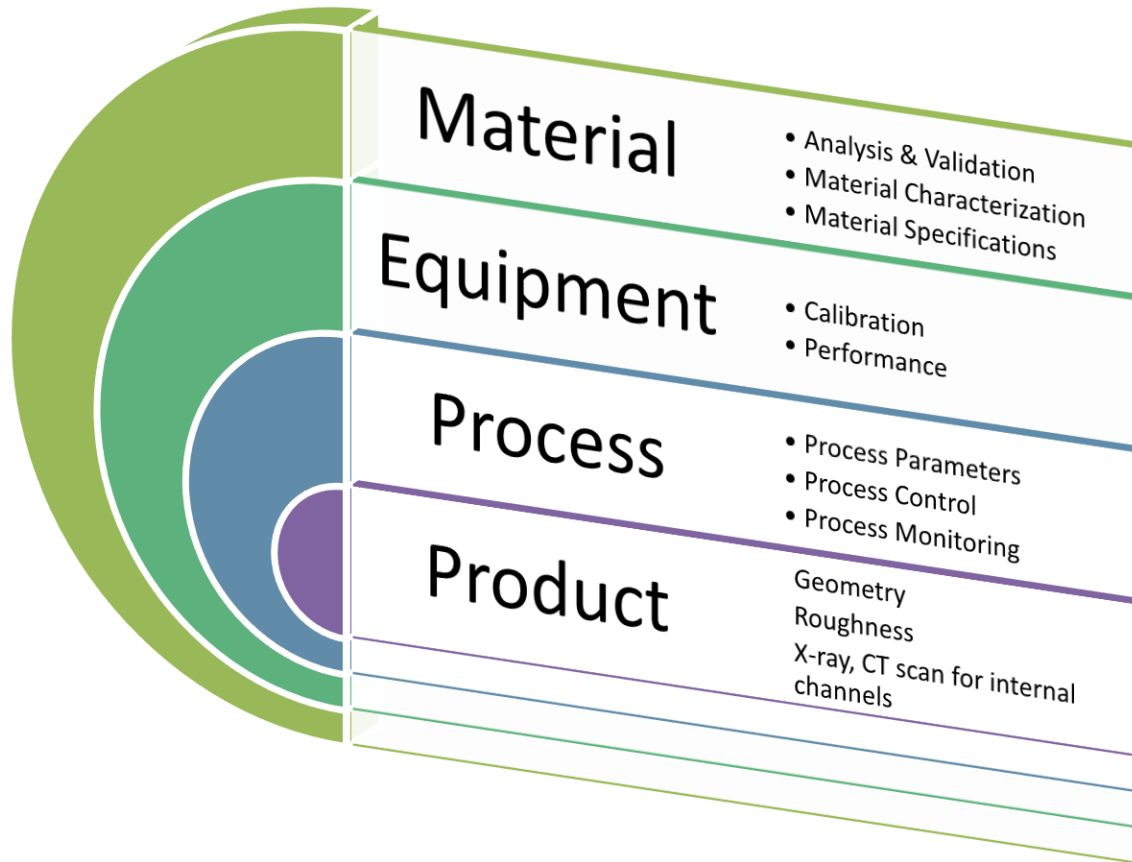




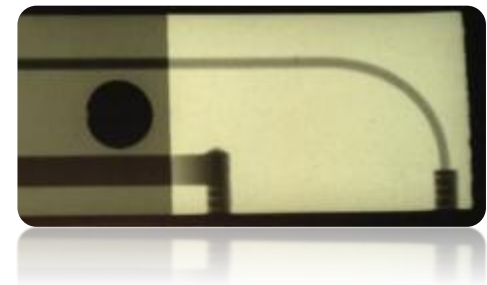
# Post Processing

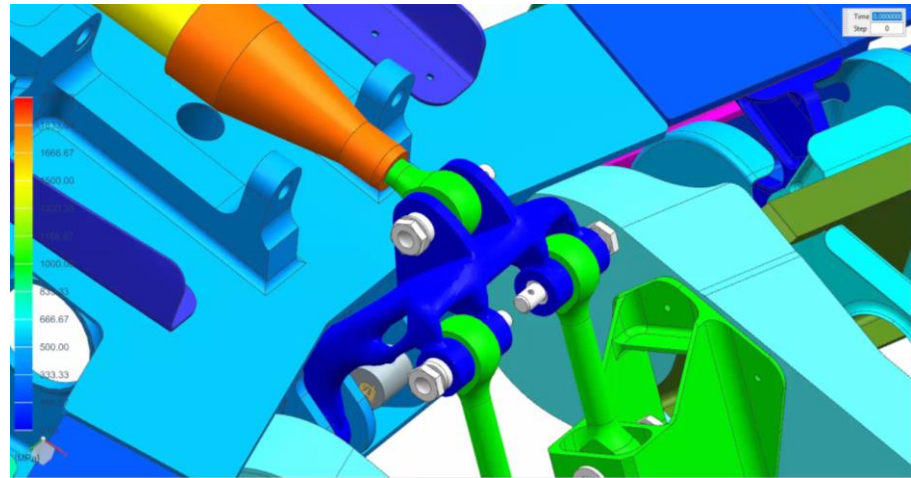
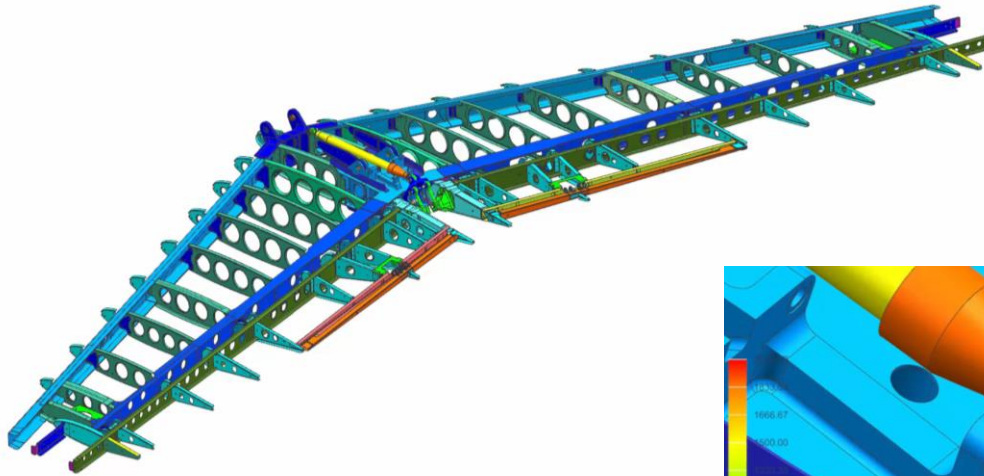


# Quality Control



	File: E:\Scan Programs\3D Printer\M012-0-023-001-0\Scan Results\Raw Scan.slm		Article Number:		Reference:	
	Title:	M012-0-023-001-0	Author:	Date Measurement:	Mat. Thickness:	Deviation Scale:
			Client:	Date Report:	Probe Radius:	Report:
				18-4-2014		Int. Compar. 3D





**Analyze the system dynamics  
for accurate load prediction**



# Own frequencies

SIEMENS

*Ingenuity for life*

cards  
PLM Solutions

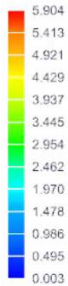
In cooperation with



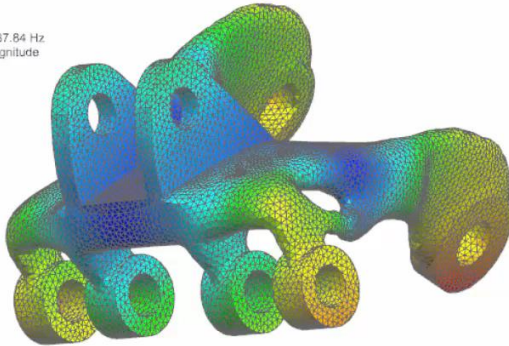
ADD FAB

3Dmetalsfabricated

Load Case 1, Mode 7, 2887.84 Hz  
Displacement - Nodal, Magnitude  
Animation Frame 1 of 50



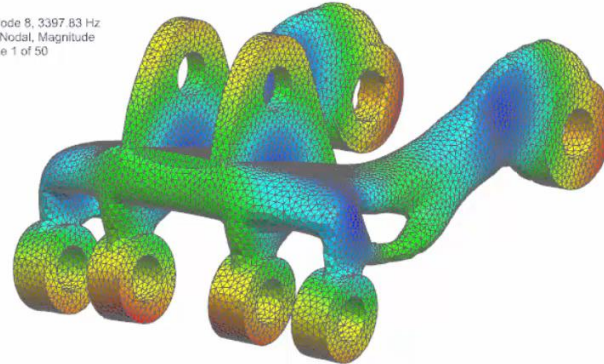
[mm]



Load Case 1, Mode 8, 3397.83 Hz  
Displacement - Nodal, Magnitude  
Animation Frame 1 of 50



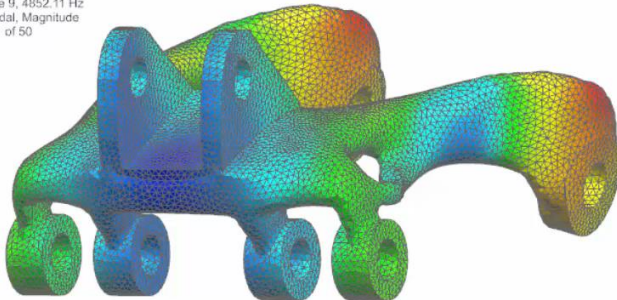
[mm]



Load Case 1, Mode 9, 4852.11 Hz  
Displacement - Nodal, Magnitude  
Animation Frame 1 of 50



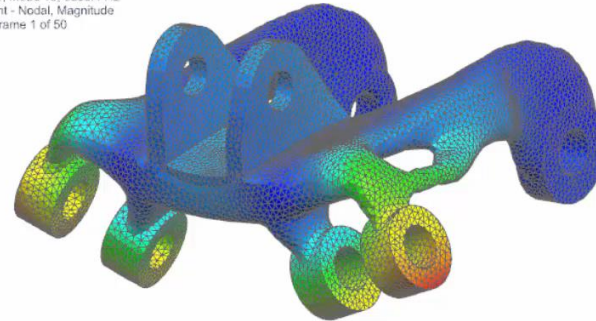
[mm]



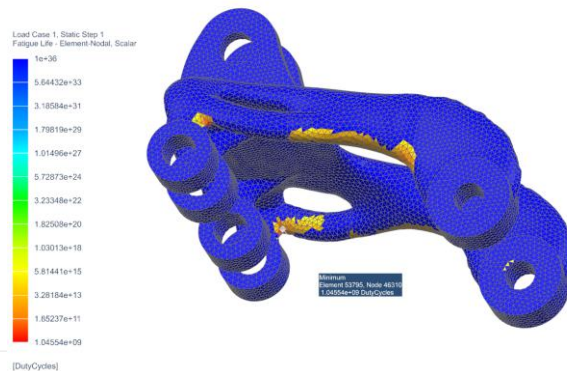
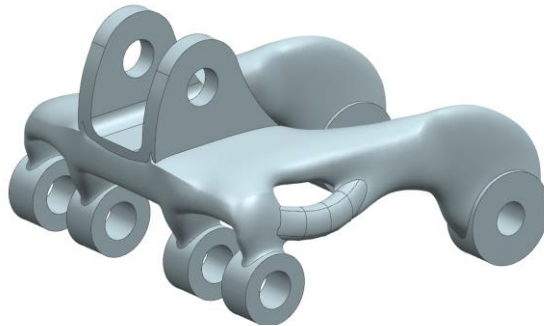
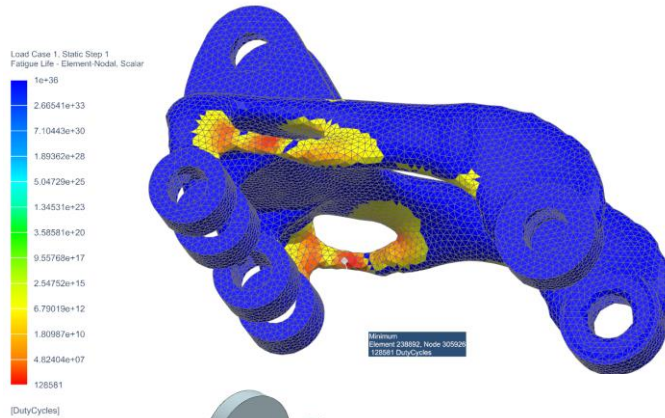
Load Case 1, Mode 10, 6595.4 Hz  
Displacement - Nodal, Magnitude  
Animation Frame 1 of 50



[mm]







Predict when Fatigue will occur due to stress variations

Design change

Durability  
Easily validate design iterations for further optimization

# Machining via NX

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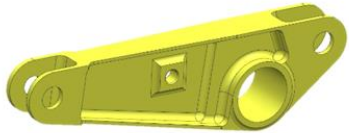
PLM Solutions



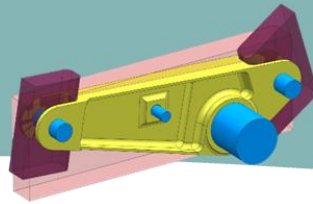
**ADDFAB**

3Dmetals**fab**ricated

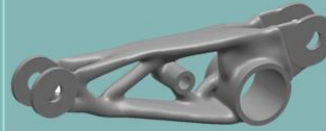
Requirements /  
original design



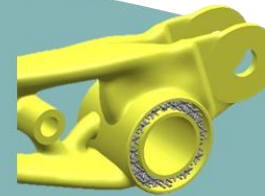
Generative design



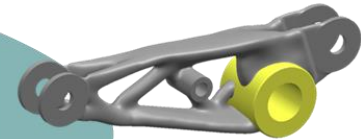
Topology  
optimization



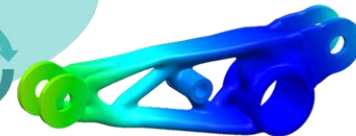
Light weighting\*



Adapt design  
Convergent Modeling™



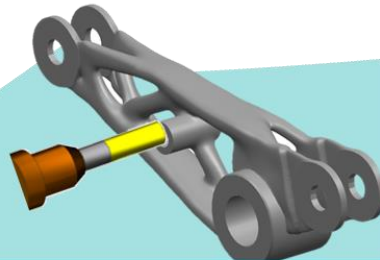
Validate  
Product and process  
simulation



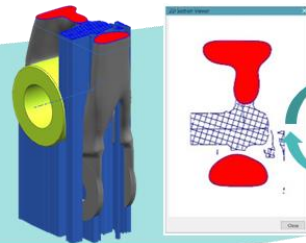
Final part



Post processing  
(heat treatment, machining  
and inspection)



Slicing, hatching  
printing, monitoring\*



Prepare for  
printing\*



\* Powered by Materialise

# Fixture Design

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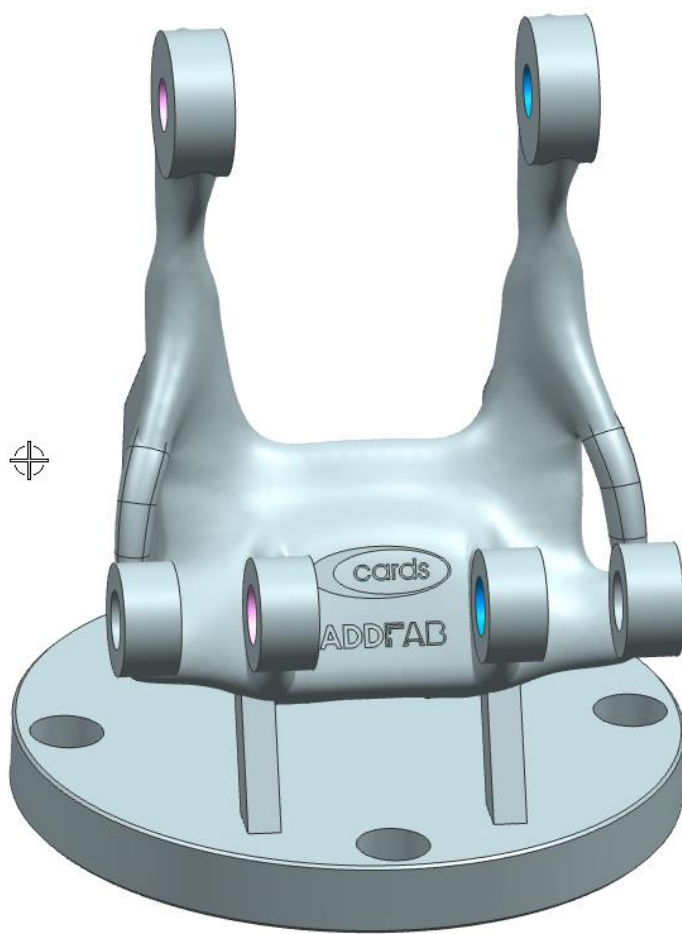
**cards**  
PLM Solutions

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**ADD FAB**

3Dmetals**fab**ricated



# Postprocessing

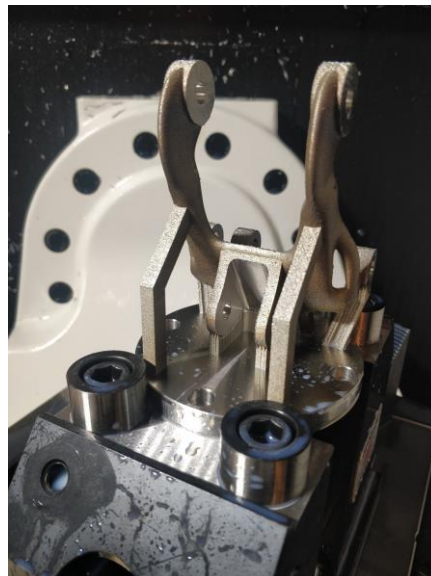
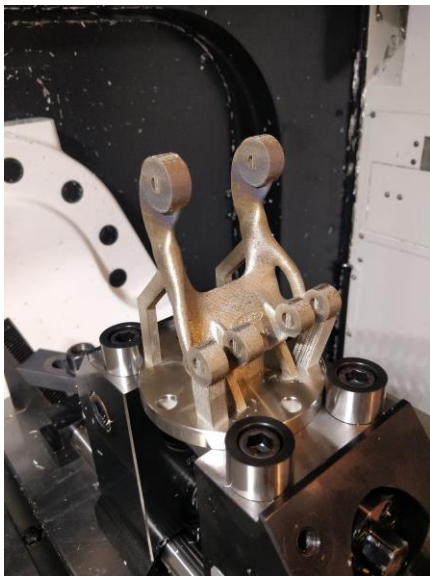
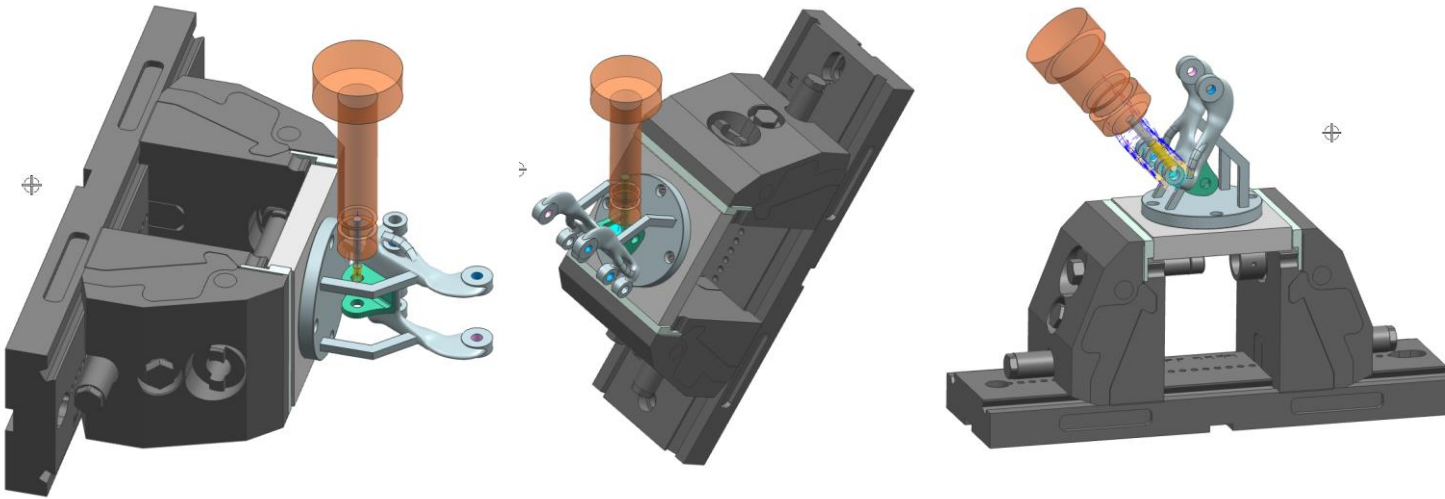
**SIEMENS**

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3Dmetals**fab**ricated





# High mix, low volume, high complexity markets

AddFab partners will focus on fixed goods\*/functional parts for high tech (equipment) markets like:

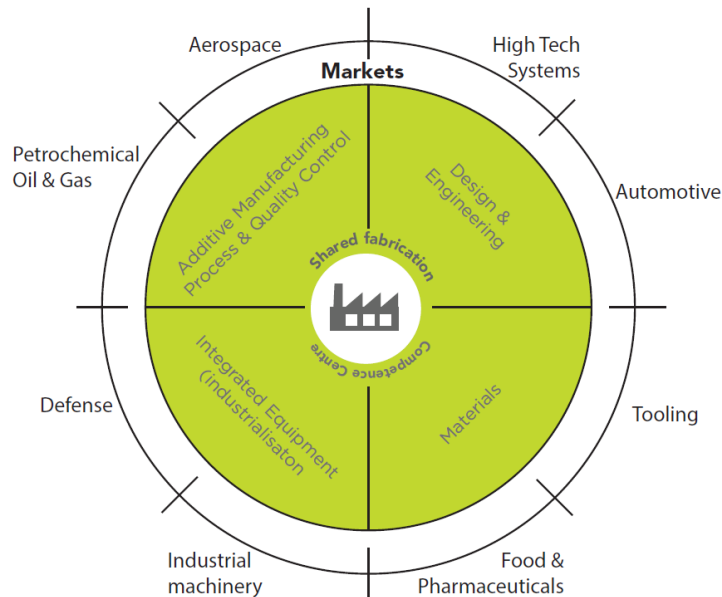
- Semicon
- Analytical & laboratory
- Medical technology
- PV and solar
- Printing
- Food & pharmaceutical processing
- General machine building/industrial machinery
- Aerospace
- Defence
- (Petro)chemical, oil & gas



In addition applications will be developed for high end professional markets where personalisation or customization is key:

- High performance automotive/motorsports
- Rapid product development, prototyping & modeling /visualisation (R&D support)
- Precision mechanics
- Implants and surgical instruments
- Tooling (manufacturing & assembly jigs, fixtures, guides, etc) and moulds (performance improving)

# Brainport Industrie Campus Innovation Project AddFab



## BIC Innovation Project

### P1 Industrialisation

Robotintegration post  
processing: milling,  
measuring

### P2 Quality Management

Proof of Quality procesflow

### P3 Industrial applications

Workshops, demonstrators



# Why work with us

- Get access to our state of the art infrastructure
- Benefit from our large international network of expertise
- Lower your research costs and risks through pre-competitive collaboration
- Enhance competitiveness with our in-depth technological knowledge
- Accelerate your product roadmap
- Reduce your time to market (TTM)

# AddFab on Brainport Industries Campus





# AddFab on Brainport Industries Campus



## Brainport Industries Campus

Combines world-class reputation with accessibility

- Area: 200 hectare
- Built area: 65 hectare
- Cluster one: 61.000 m<sup>2</sup>



## AddFab offers:

- State of the art Additive Manufacturing facility
- Education to strengthen AM knowledge infrastructure

Additive Manufacturing is important for competitive position **Brabant & NL**



For additional **partners**  
who share our **ambition** to deliver  
**worldclass Additive Manufacturing**

**ADD FAB**

Arno Gramsma  
a.gramsma@addfab.nl  
06-10904189